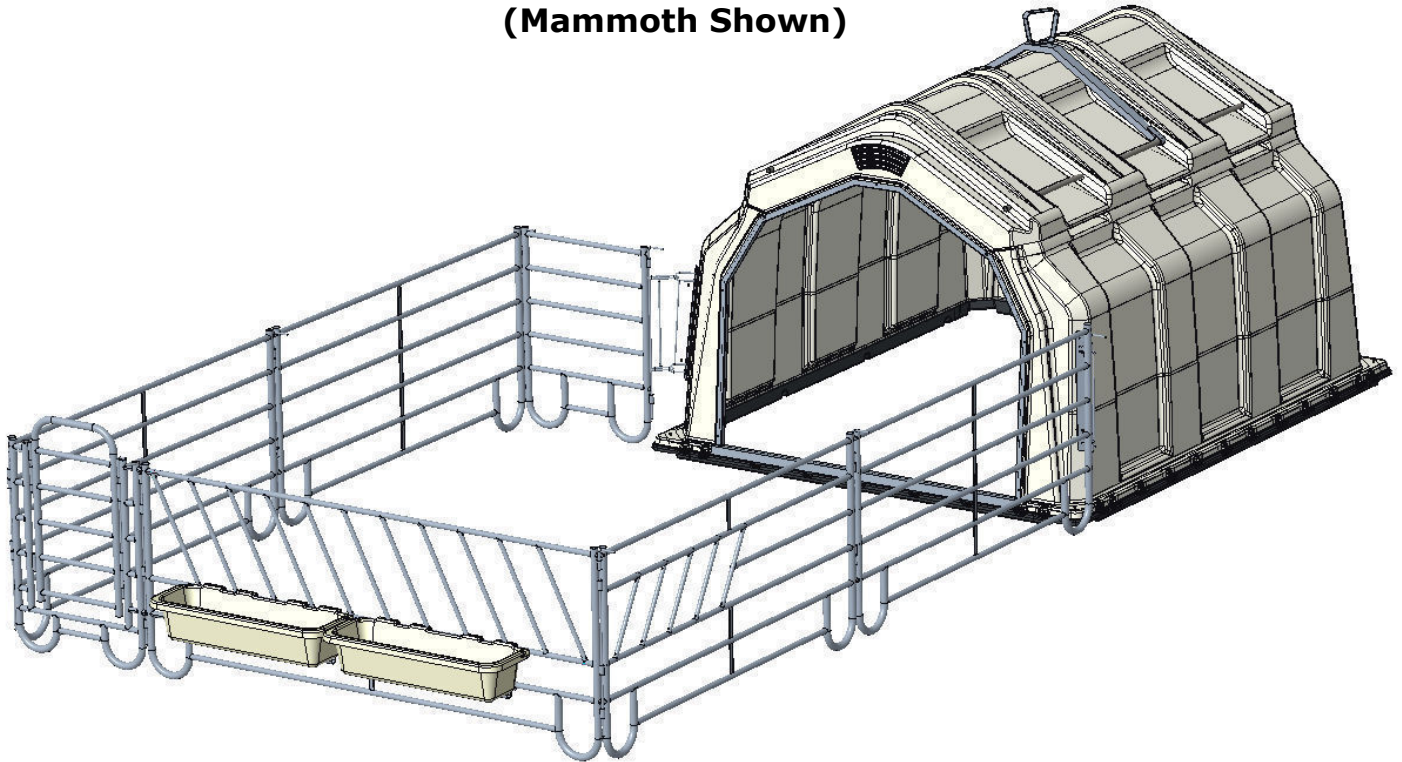




CTC-1050D Assembly Instructions

12/16 Group Yard – Slanted Front – Gate Entry
for the Mammoth or the 54-98 Multi-Max
(Mammoth Shown)



Bill of Material: (Plastic Unit not included)

Item	Item Number	Description	Qty
1	CTC-1050	Panel, Side - Enhanced Group Yard	3
2	CTC-1051	Panel, Waterer Side – Enhanced Group Yard	1
3	CTC-1052	Slanted, Front - Enhanced Group Yard	1
4	CTC-1055	Entry Gate w/Frame – Enhanced Group Yard	1
5	CTC-1056	Panel, Rear – Enhanced Group Yard	1
6	CTC-1057	Rod – Enhanced Group Yard	8
7	CTC-1058	Connector, Yard to Unit – Enhanced Group Yard	2
8	CTC-1021	Connector, Multi-Panel	2
9	CTC-1028	Trough, Hanging Plastic	2



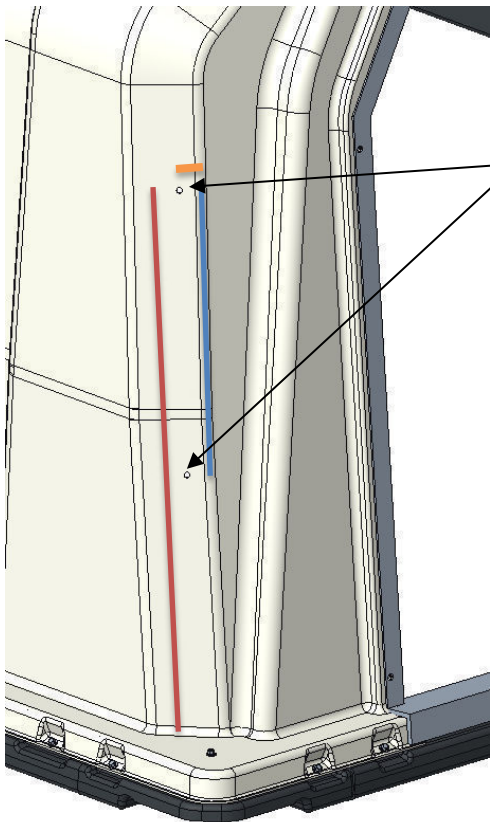
Tools Needed:

1. 1/2 in Socket & Ratchet
2. 1/2 in Open End Wrench
3. 3/8" Drill Bit
4. Drill
5. Rubber Mallet

Assembly:

Step 1: Holes for Connector on the Mammoth Unit

- Using the 3/8" drill bit, mark and drill holes in the side of the plastic unit...
(if they are not already dimpled or drilled)



Mark and Drill top 3/8" dia. hole:
34.5" up from plastic base – RED LINE and
1.25" in from plastic face – ORANGE LINE

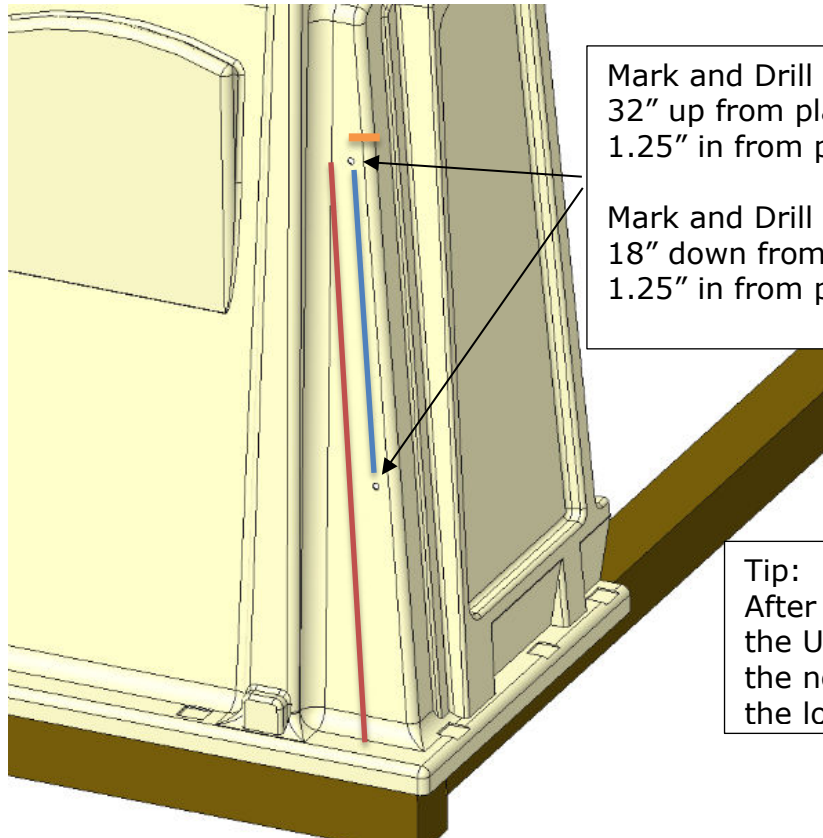
Mark and Drill lower 3/8" dia. hole:
18" down from top hole – BLUE LINE and
again 1.25" in from plastic face

Tip:
After drilling top hole, you can use
the Universal Hutch Connector from
the next step as a guide to locate
the lower hole.



Holes for Connector on the 54-98 Multi-Max Unit

- Using the 3/8" drill bit, mark and drill holes in the side of the plastic unit...
(if they are not already dimpled or drilled)



Mark and Drill top 3/8" dia. hole:
32" up from plastic base – RED LINE and
1.25" in from plastic face – ORANGE LINE

Mark and Drill lower 3/8" dia. hole:
18" down from top hole – BLUE LINE and
1.25" in from plastic face

Tip:
After drilling top hole, you can use
the Universal Hutch Connector from
the next step as a guide to locate
the lower hole.

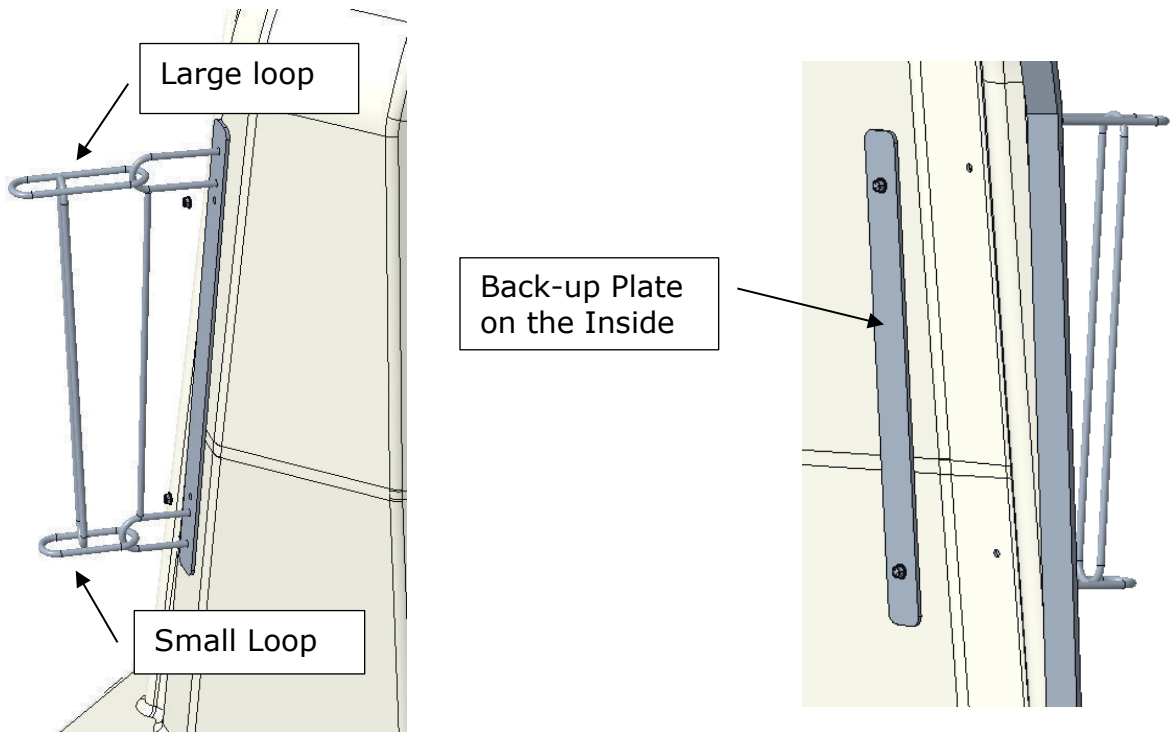
Step 2:

- Locate the Universal Hutch Connector
(hardware and back-up plate should be attached to the part)



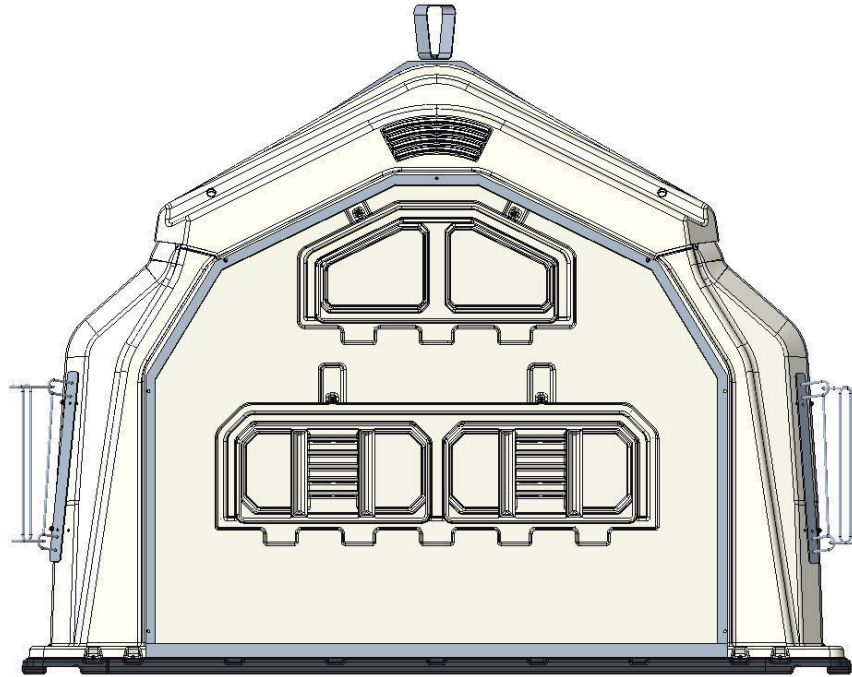


- The Connector should have the hardware and back-up plate attached.
 - Remove the hardware using the ½" socket and wrench.
 - Align the top hole of the Connector (large loop should be on top) with the top hole previously drilled in the Hutch.
 - Push the 1" hex head screw through the connector and the hole in the plastic
 - Reach around to the inside (a helper may make it easier) and align the backup plate with the screw and then thread on the lock nut...tighten.



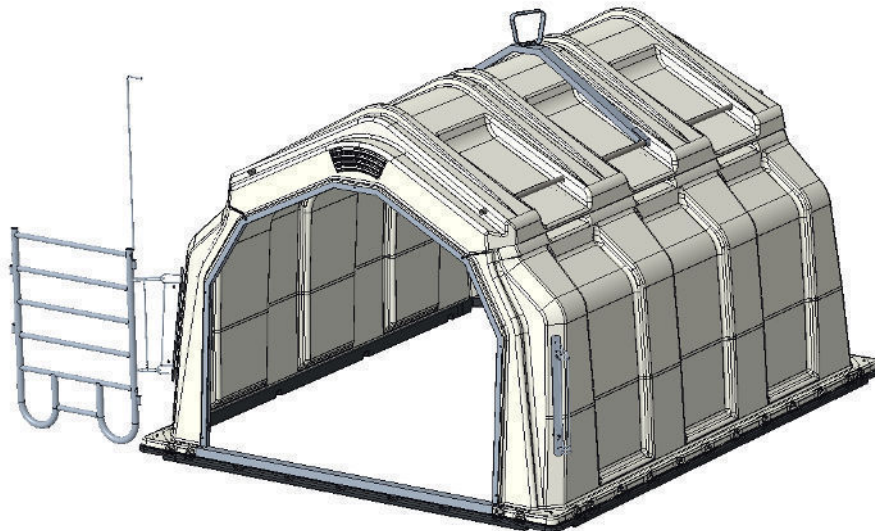
Step 3:

- Repeat Steps 1 and 2 on opposite side of the hutch.
- Universal Hutch Connectors are now on both sides of the front of the hutch.



Step 4:

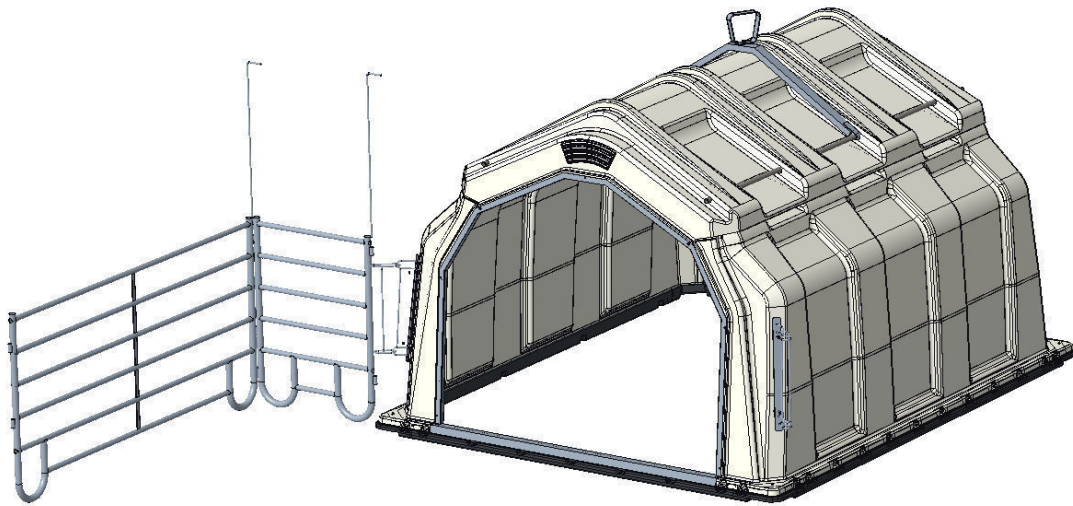
- Start by connecting the Rear Panel
 - The panels have rod tubes on the end for assembly
 - Start with the end of the panel that the rod tubes are further apart, and connect those to the Universal Hutch Connector



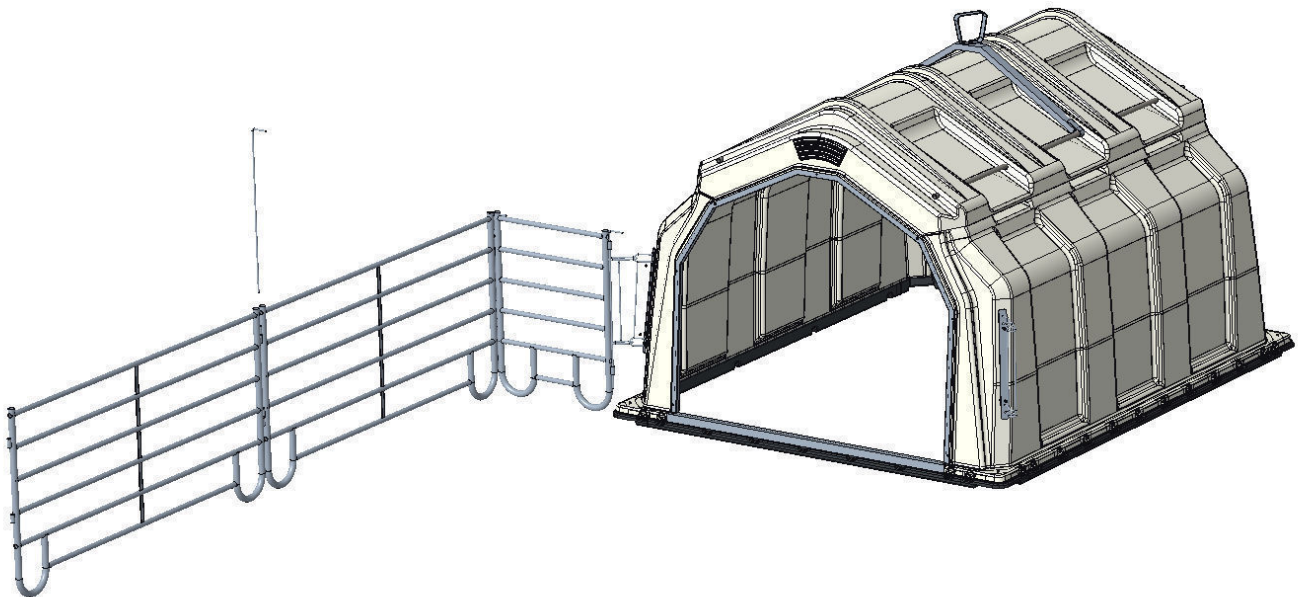


Step 5:

- Continue connecting the Side Panels
 - The 4 side panels can be put in any location.



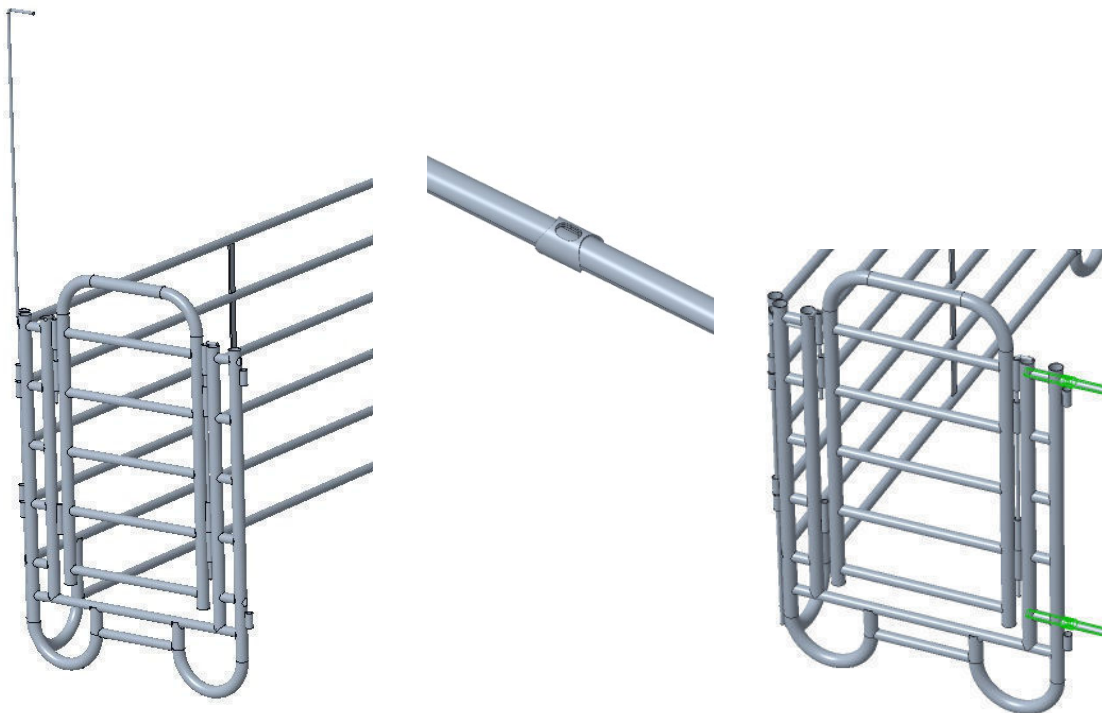
- Continue with another Side Panel with the rod tubes facing the same direction as the previous panel





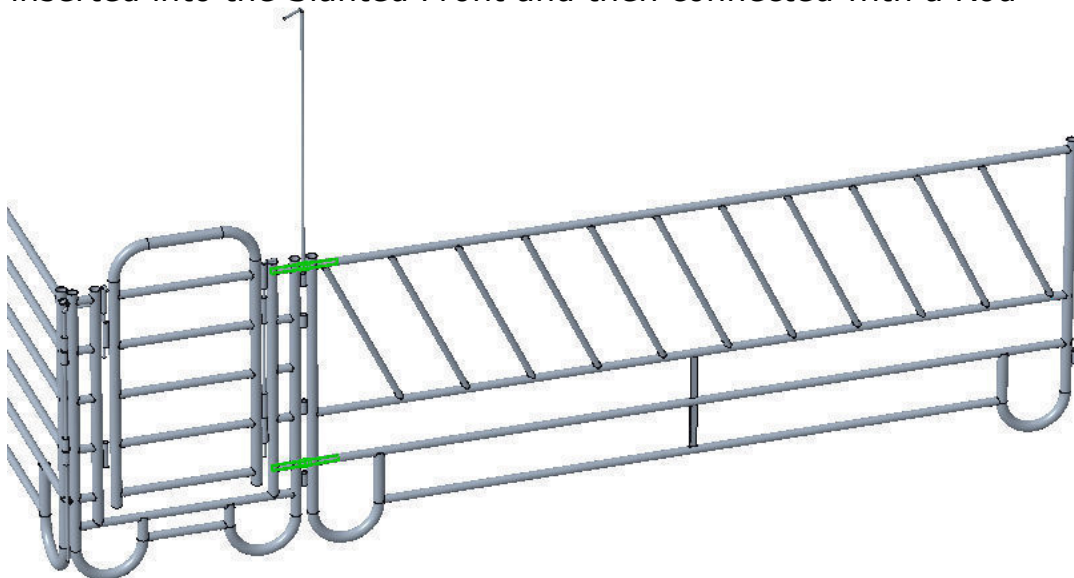
Step 6:

- Connect the Gate Assembly
- Insert the Multi-Panel Connectors into the holes on the right side of the Gate Frame -these should be attached to the Gate Frame



Step 7:

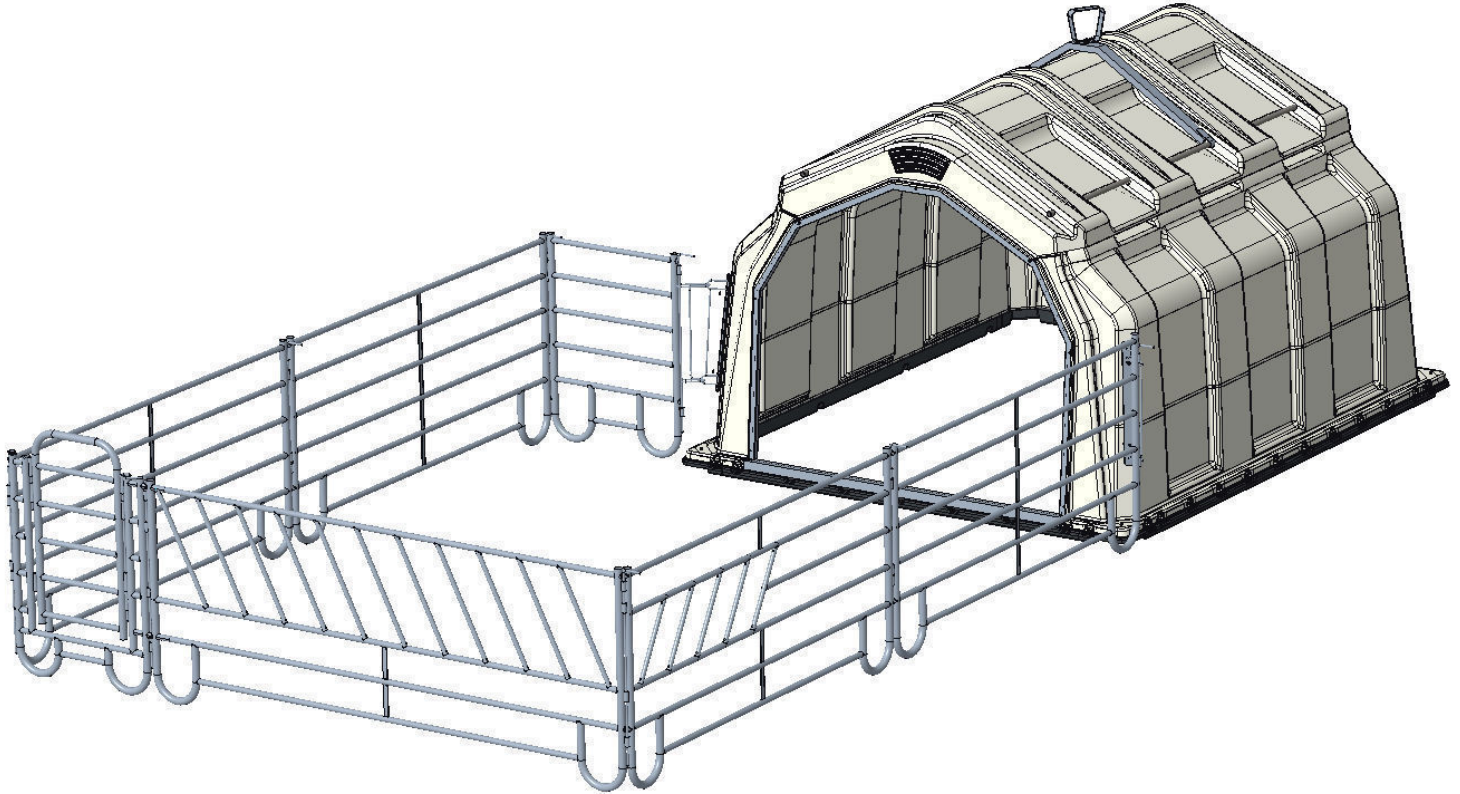
- Connect the Slanted Front – facing the unit from the outside, the slanted tubes will start at the upper left side.
 - Multi-Panel Connectors that were inserted into the Gate Frame will also be inserted into the Slanted Front and then connected with a Rod





Step 8:

- Continue with connecting the Waterer Side Panel to the front, and then the final Side Panel to the unit.



Step 9:

- Hang the Plastic Troughs on the Front
 - They hook to the 2 lower horizontal bars of the Front

