



**CTC-1013A**  
**12/16 Group Yard – Slanted Front – Gate Entry**  
**For the 54/98 MultiMax**  
Assembly Instructions



**Bill of Material: (plastic hutch not included)**

Item	Item Number	Description	Qty
1	CTC-1016	Slanted Front	1
2	CTC-1017	Side Panel	3
3	CTC-1018	Side Waterer Panel	1
4	CTC-1019	Universal Hutch Connector	2
5	CTC-1020	Rods	8
6	CTC-1028	Plastic Hanging Trough - 16 Gal Beige	2
7	CTC-1022	Gate Assembly	1
8	CTC-1027	Rear Panel	1



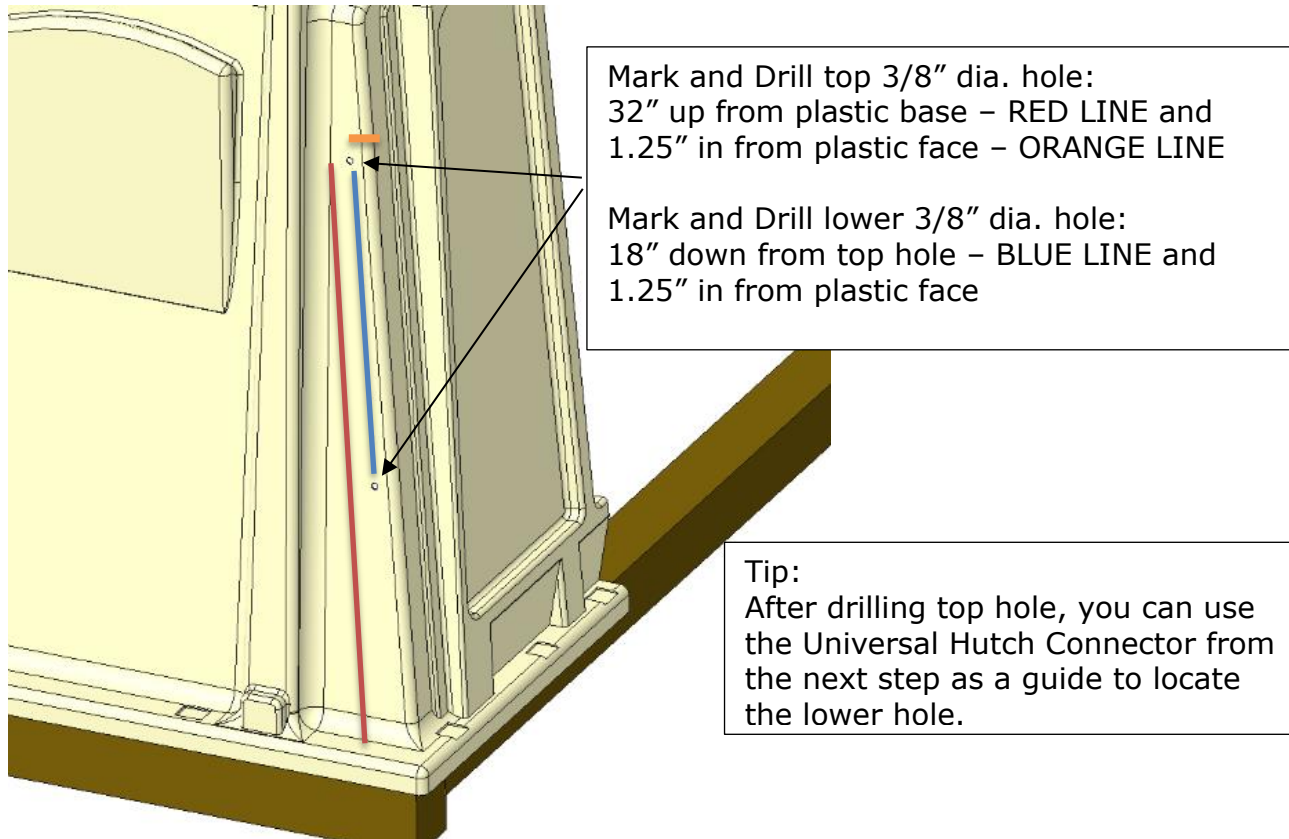
**Tools Needed:**

1. 1/2 in Socket & Ratchet
2. 1/2 in Open End Wrench
3. 3/8" Drill Bit
4. Drill
5. Rubber Mallet

**Assembly:**

**Step 1:**

- Using the 3/8" drill bit, mark and drill holes in the side of the plastic unit...  
(if they are not already dimpled or drilled)



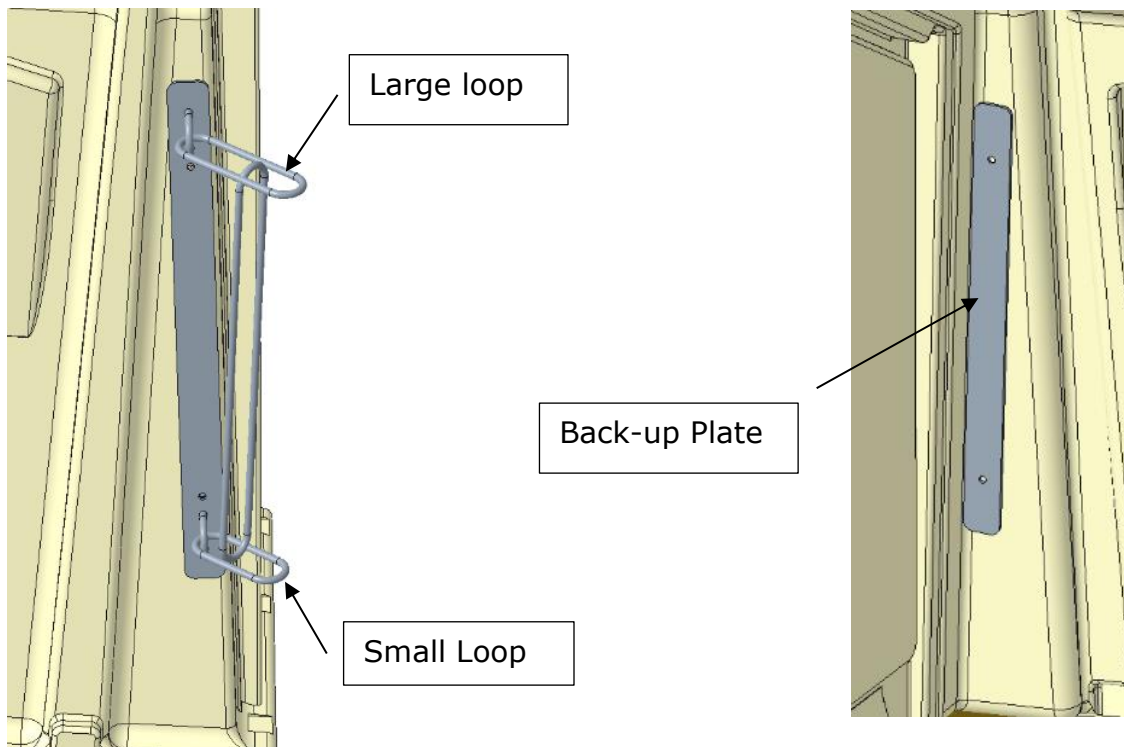


## Step 2:

- Locate the Universal Hutch Connector (**CTC-1019**)  
(hardware and back-up plate should be attached to the part) (CTH-HDWE-006)



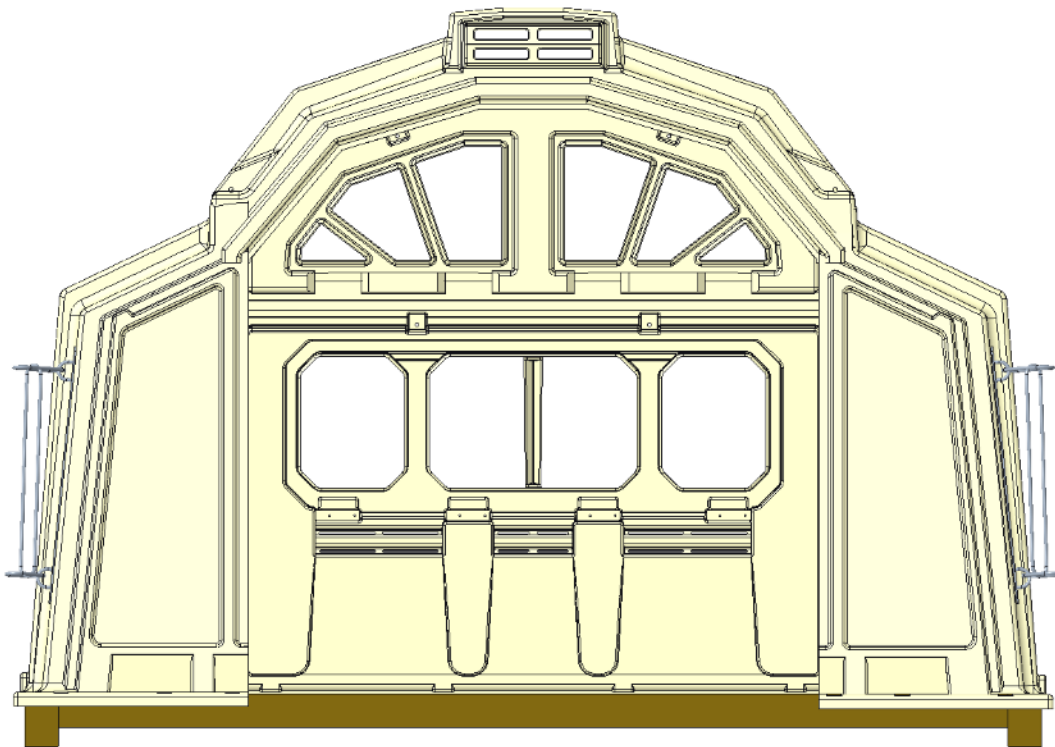
- The Connector should have the hardware and back-up plate attached.
  - Remove the hardware using the ½" socket and wrench.
  - Align the top hole of the Connector (large loop should be on top) with the top hole previously drilled in the Hutch.
  - Push the 1" hex head screw through the connector and the hole in the plastic
  - Reach around to the inside (a helper may make it easier) and align the backup plate with the screw and then thread on the lock nut...tighten.





**Step 3:**

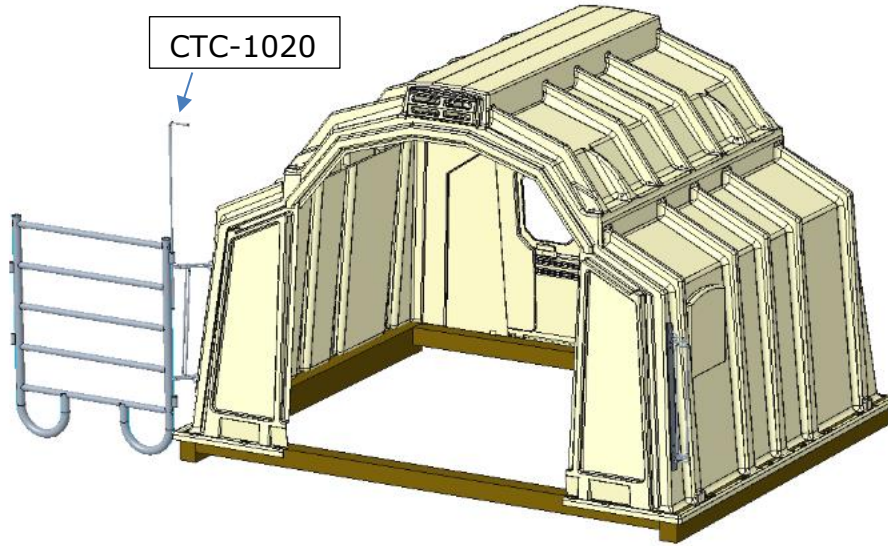
- Repeat Steps 1 and 2 on opposite side of the hutch.
- Universal Hutch Connectors are now on both sides of the front of the hutch.





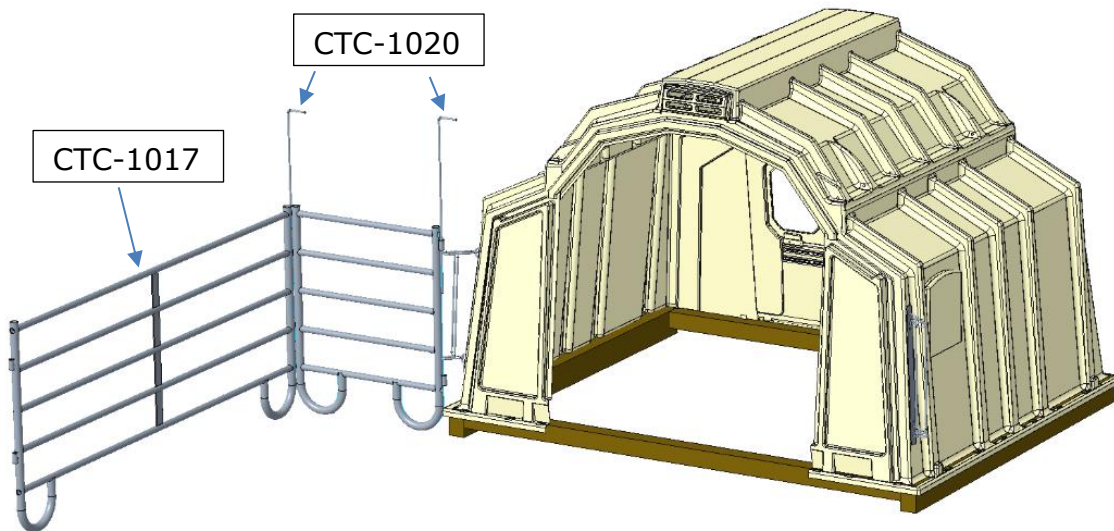
#### Step 4:

- Start by connecting the Rear Panel (**CTC-1027**)
  - The panels have rod tubes on the end for assembly
  - Start with the end of the panel that the rod tubes are further apart, and connect those to the Universal Hutch Connector



#### Step 5:

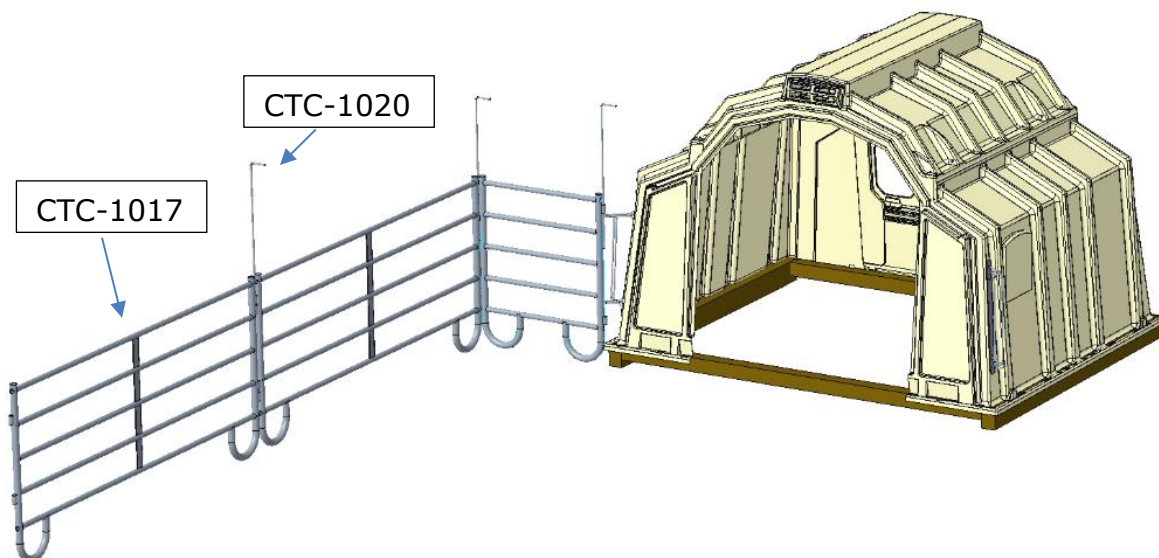
- Continue connecting the Side Panels (**CTC-1017**)
- The 4 side panels can be put in any location.
  - Start with the end of the panel that the rod tubes are further apart, and connect those to the Universal Hutch Connector





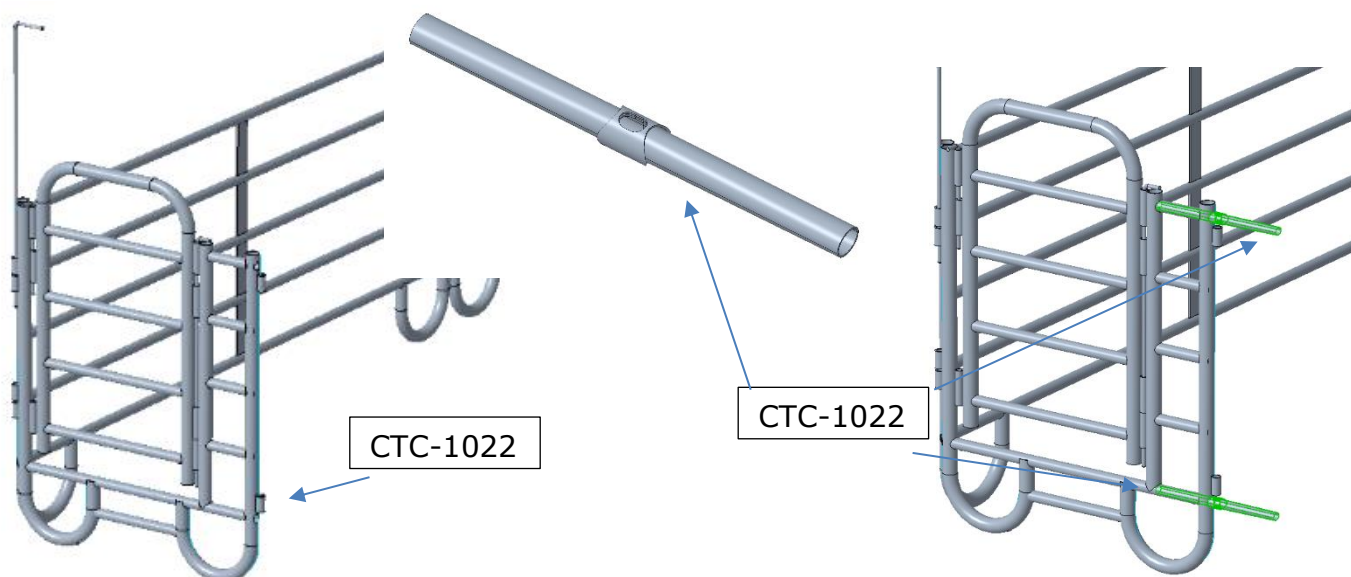


- Continue with another Side Panel with the rod tubes facing the same direction as the previous panel



### Step 6:

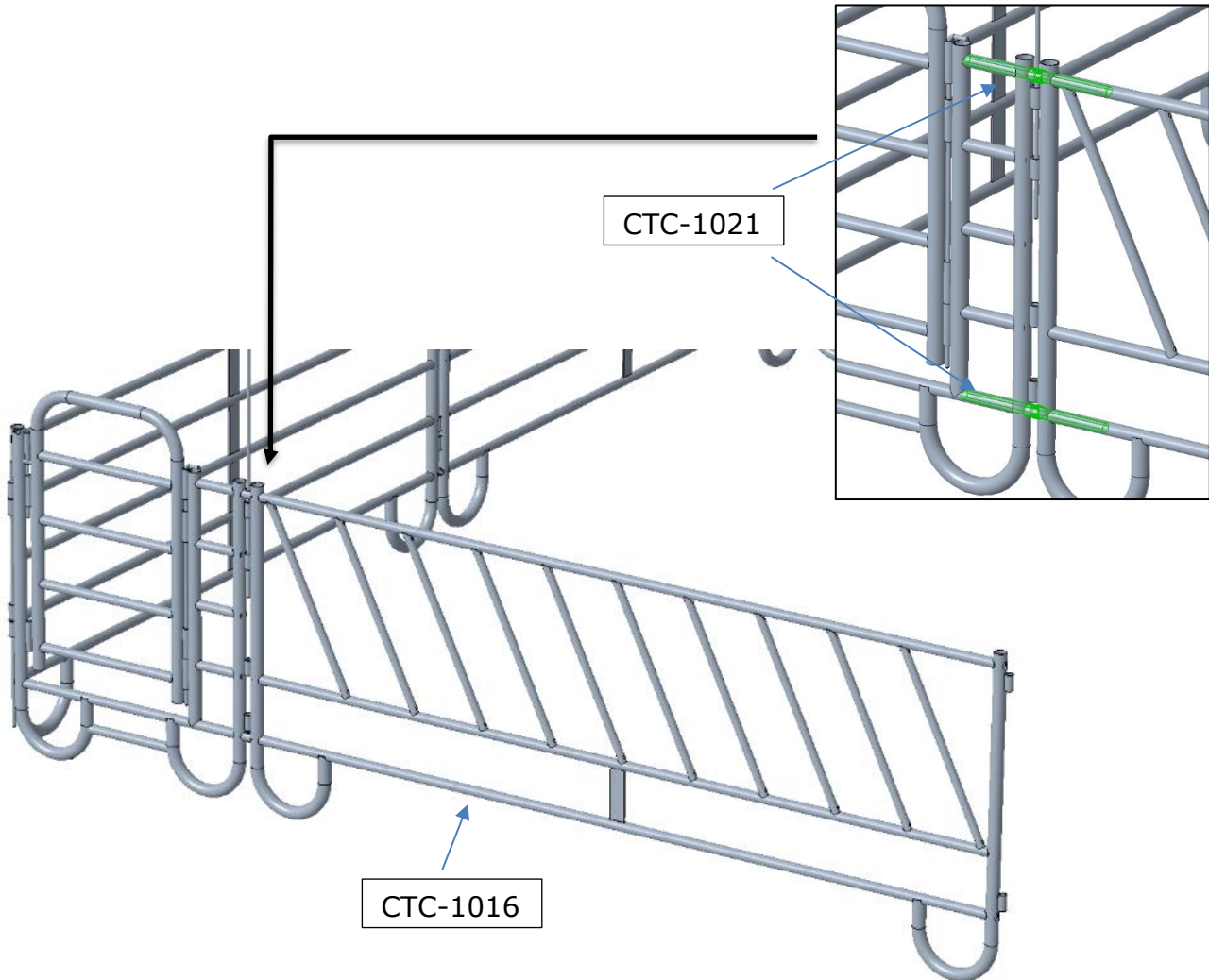
- Connect the Gate Assembly (**CTC-1022**) – ladder side of the Gate Frame should be on the right, next to the Slanted Front.
- Insert the Multi-Panel Connectors (**CTC-1021**) into the holes on the right side of the Gate Frame -these should be attached to the Gate Frame





### Step 7:

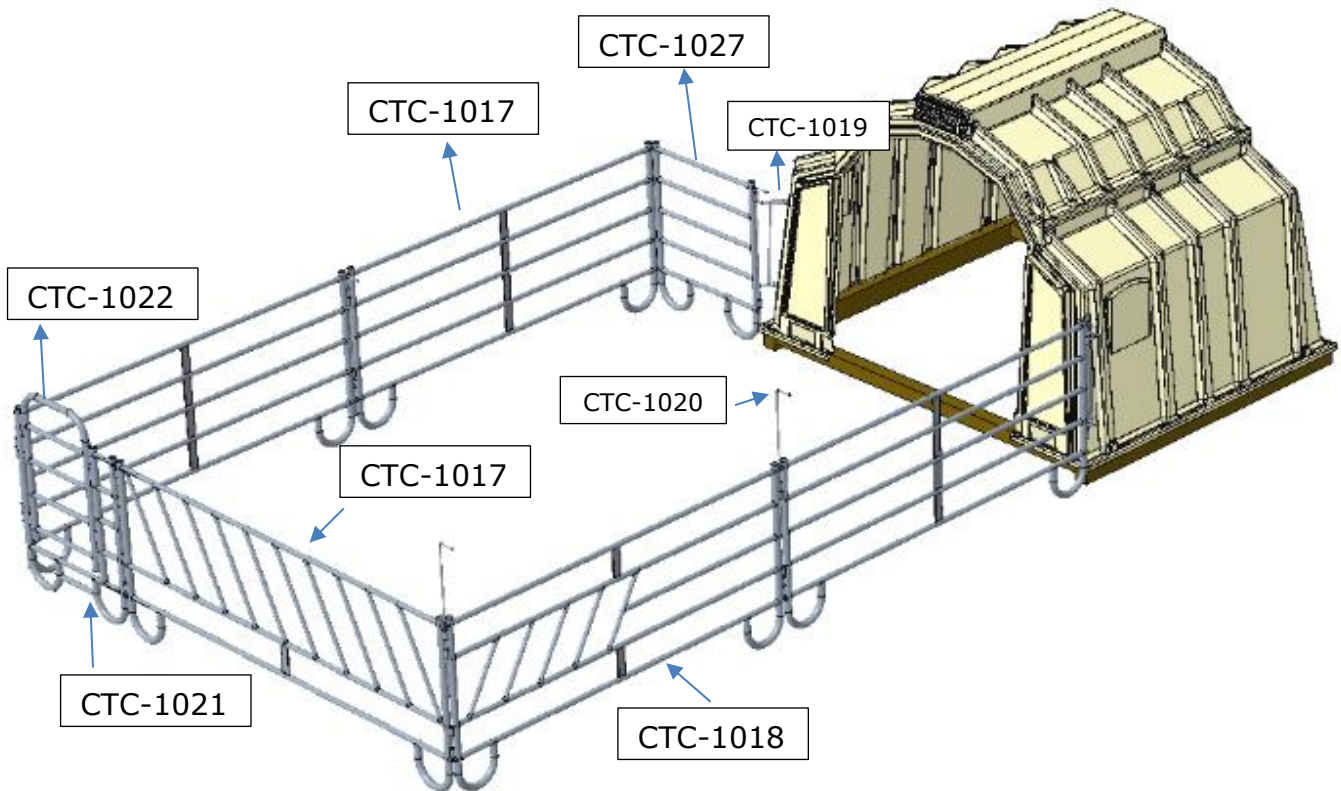
- Connect the Slanted Front (**CTC-1016**) – openings should be slanted from top left down to the right
  - Multi-Panel Connectors (**CTC-1021**) that were inserted into the Gate Frame will also be inserted into the Slanted Front and then connected with a Rod





**Step 8:**

- Continue with connecting the Waterer Side Panel to the front, and then the final Side Panel to the unit.







### Step 9:

- Hang the Plastic Troughs on the Front (**CTC-1028**)
  - They hook to the 2 lower horizontal bars of the Slanted Front

