

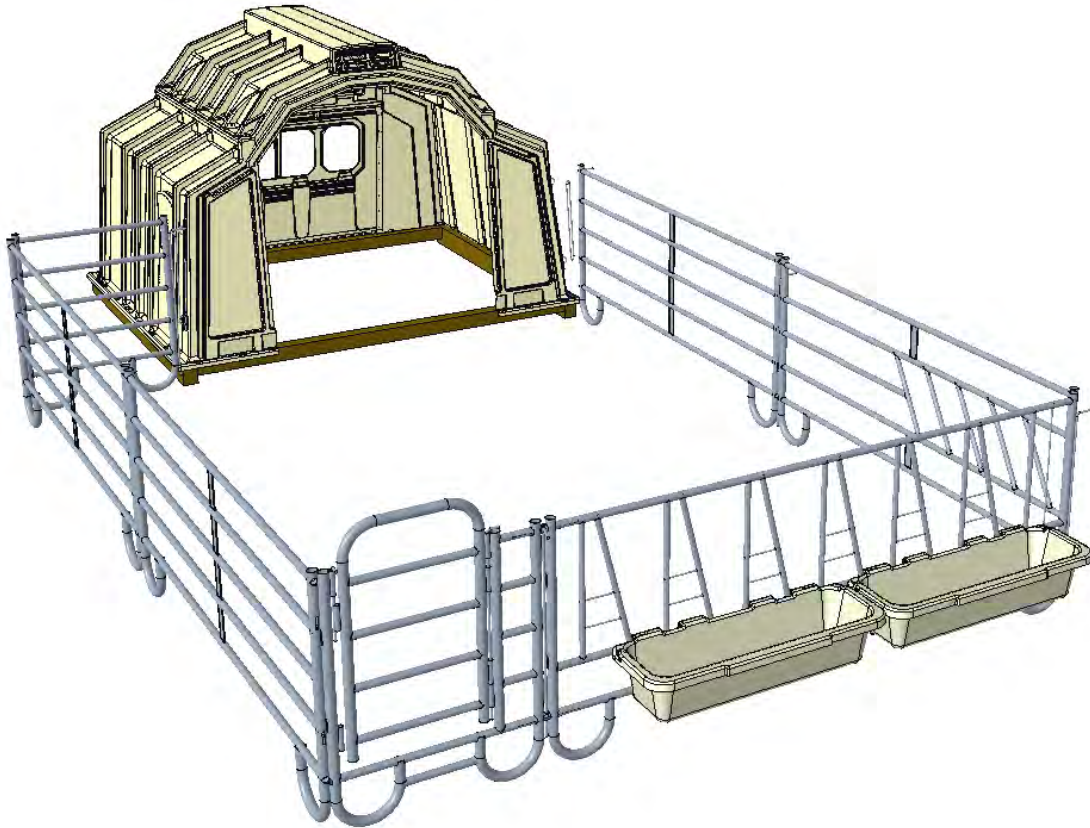


CTC-1012A

12/16 Group Yard – V Front – Gate Entry

For the 54/98 MultiMax

Assembly Instructions



Bill of Material: (plastic hutch not included)

Item	Item Number	Description	Qty
1	CTC-1015	V Front	1
2	CTC-1017	Side Panel	3
3	CTC-1018	Side Waterer Panel	1
4	CTC-1019	Universal Hutch Connector	2
5	CTC-1020	Rods	8
6	CTC-1028	Plastic Hanging Trough - 16 Gal Beige	2
7	CTC-1022	Gate Assembly	1
8	CTC-1027	Rear Panel	1



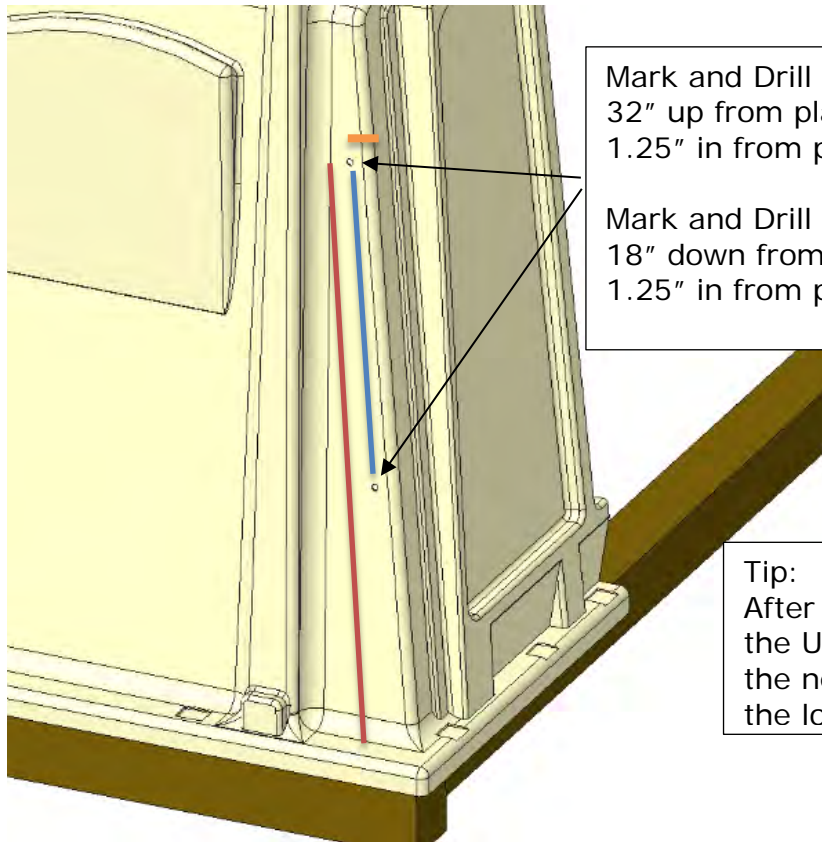
Tools Needed:

1. ½ in Socket & Ratchet
2. ½ in Open End Wrench
3. 3/8" Drill Bit
4. Drill
5. Rubber Mallet

Assembly:

Step 1:

- Using the 3/8" drill bit, mark and drill holes in the side of the plastic unit...
(if they are not already dimpled or drilled)



Mark and Drill top 3/8" dia. hole:
32" up from plastic base – RED LINE and
1.25" in from plastic face – ORANGE LINE

Mark and Drill lower 3/8" dia. hole:
18" down from top hole – BLUE LINE and
1.25" in from plastic face

Tip:
After drilling top hole, you can use
the Universal Hutch Connector from
the next step as a guide to locate
the lower hole.

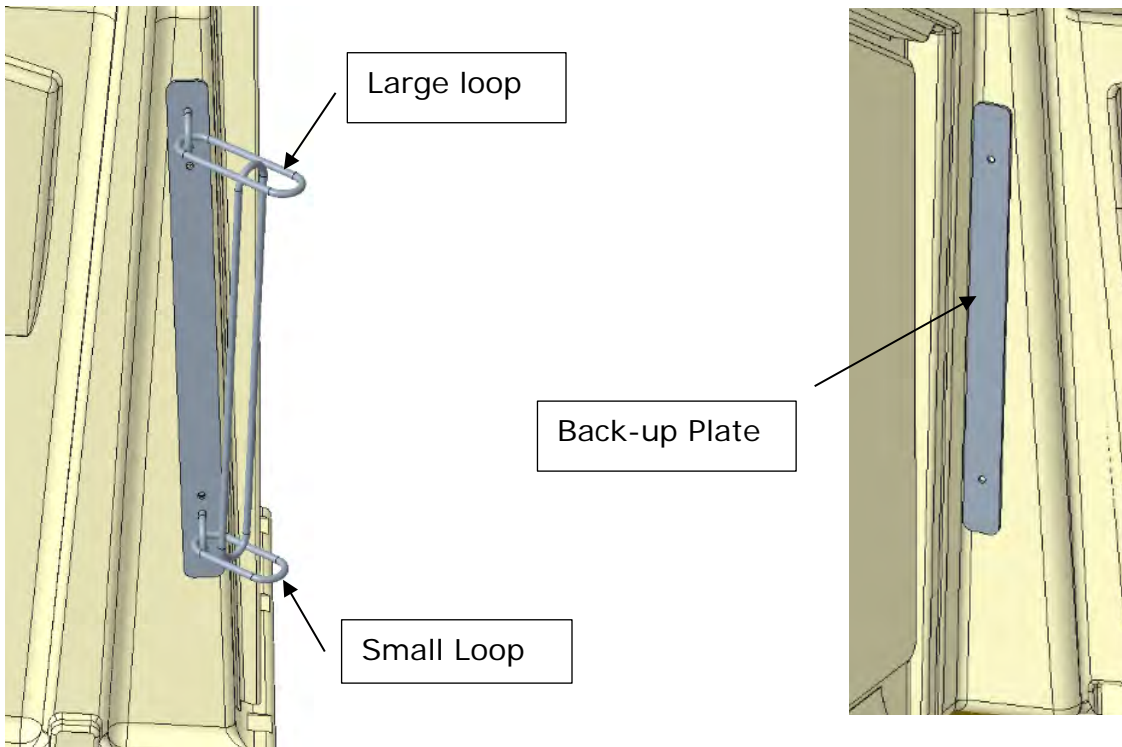


Step 2:

- Locate the Universal Hutch Connector
(hardware and back-up plate should be attached to the part)



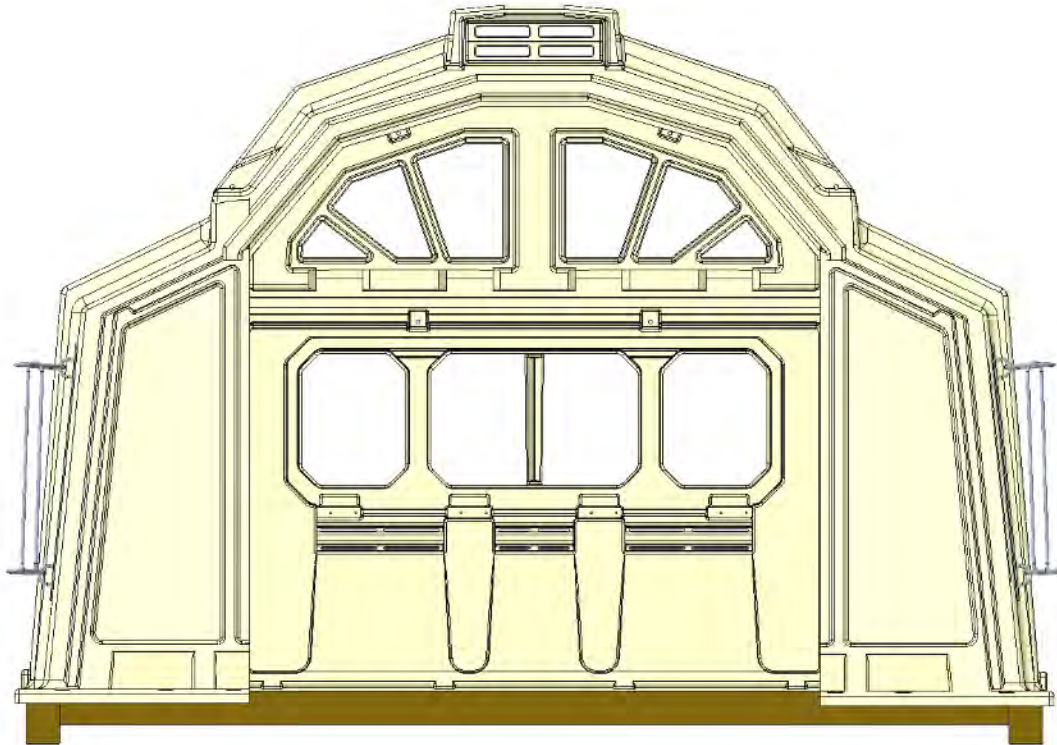
- The Connector should have the hardware and back-up plate attached.
 - Remove the hardware using the ½" socket and wrench.
 - Align the top hole of the Connector (large loop should be on top) with the top hole previously drilled in the Hutch.
 - Push the 1" hex head screw through the connector and the hole in the plastic
 - Reach around to the inside (a helper may make it easier) and align the backup plate with the screw and then thread on the lock nut...tighten.





Step 3:

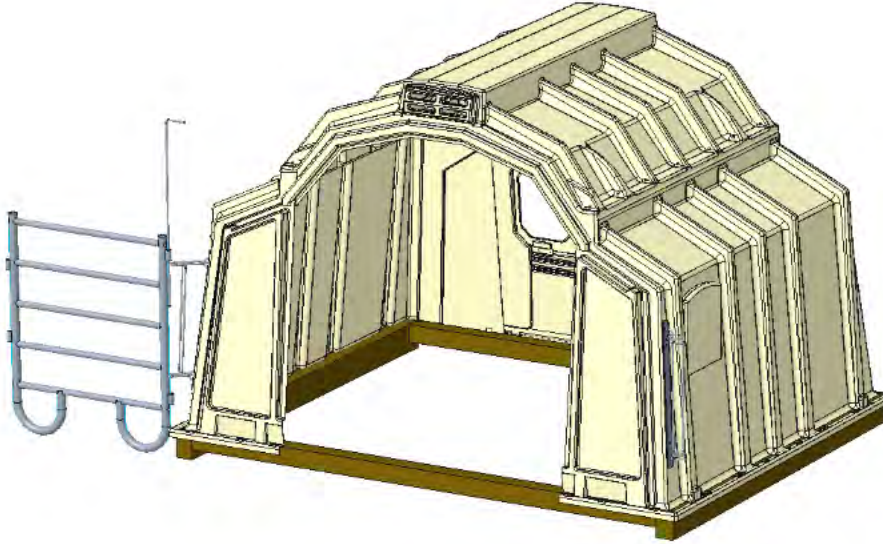
- Repeat Steps 1 and 2 on opposite side of the hutch.
- Universal Hutch Connectors are now on both sides of the front of the hutch.





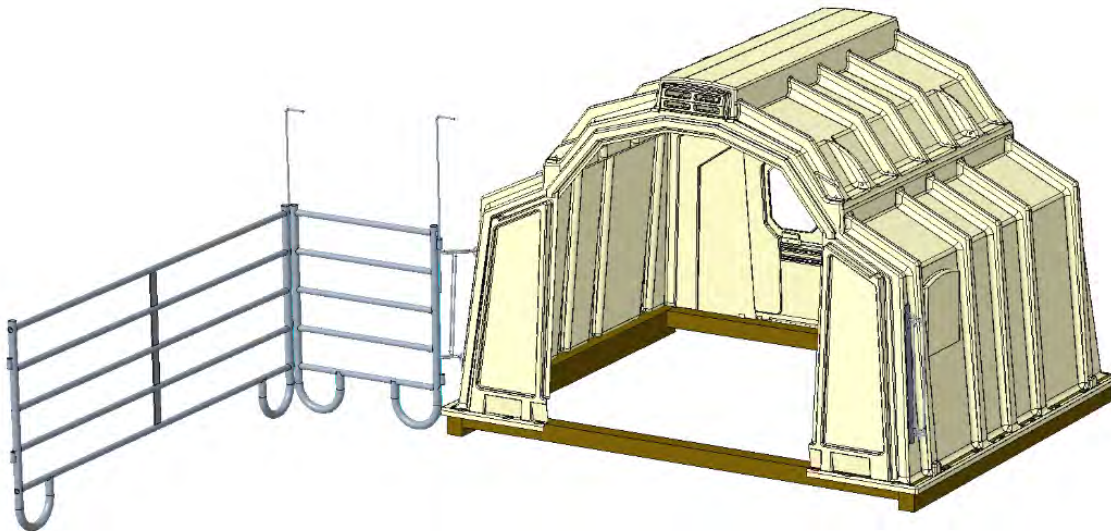
Step 4:

- Start by connecting the Rear Panel
 - The panels have rod tubes on the end for assembly
 - Start with the end of the panel that the rod tubes are further apart, and connect those to the Universal Hutch Connector



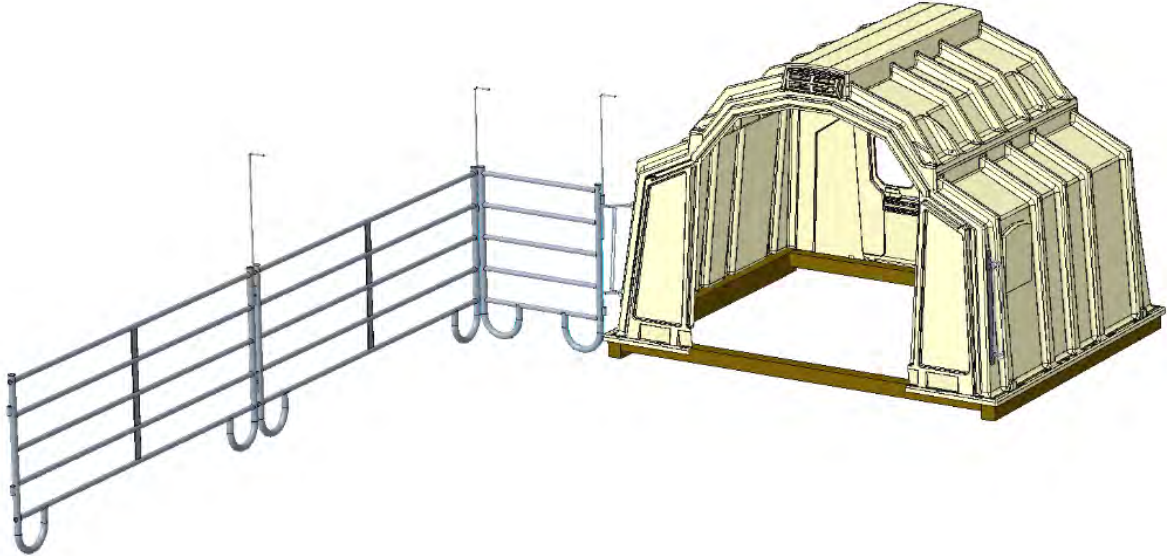
Step 5:

- Continue connecting the Side Panels
- The 4 side panels can be put in any location.
 - Start with the end of the panel that the rod tubes are further apart, and connect those to the Universal Hutch Connector



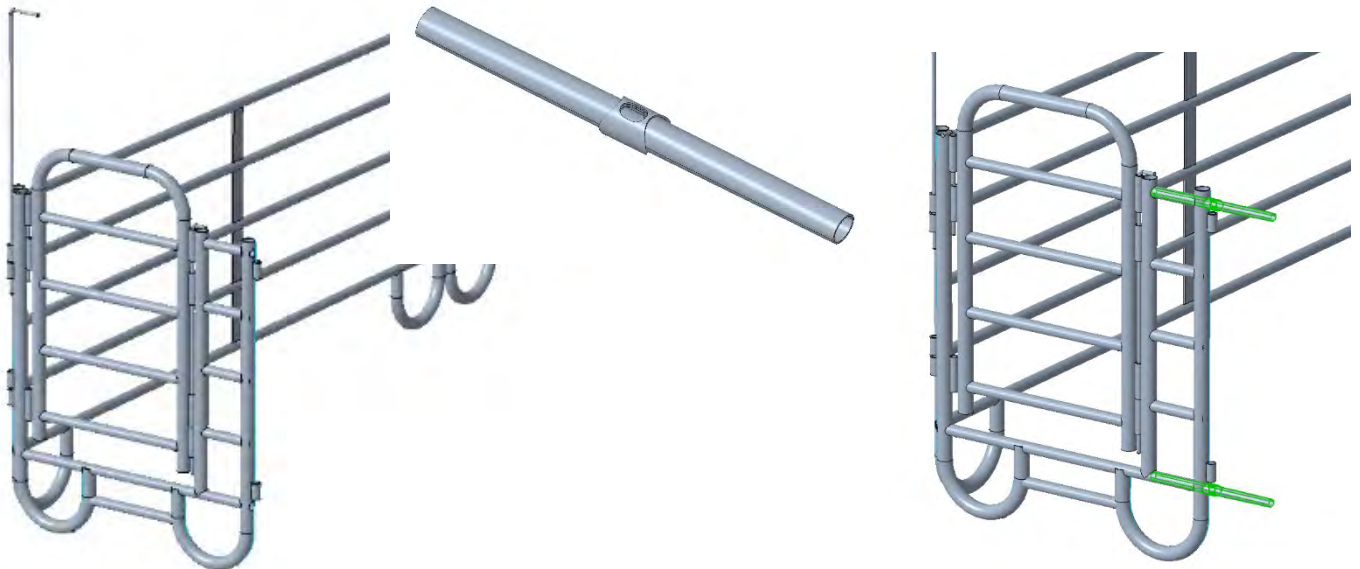


- Continue with another Side Panel with the rod tubes facing the same direction as the previous panel



Step 6:

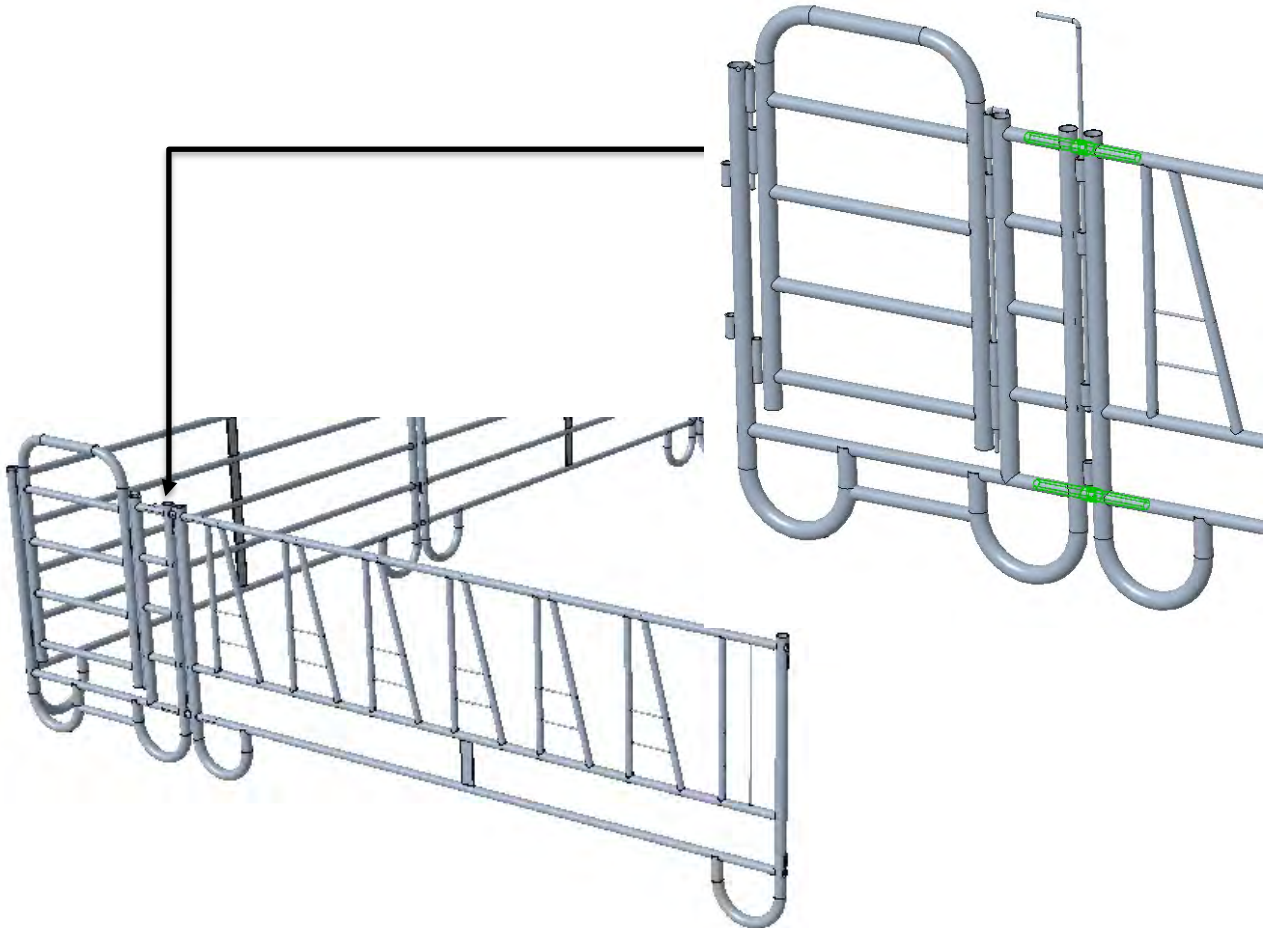
- Connect the Gate Assembly – ladder side of the Gate Frame should be on the right, next to the Slanted Front.
- Insert the Multi-Panel Connectors into the holes on the right side of the Gate Frame -these should be attached to the Gate Frame





Step 7:

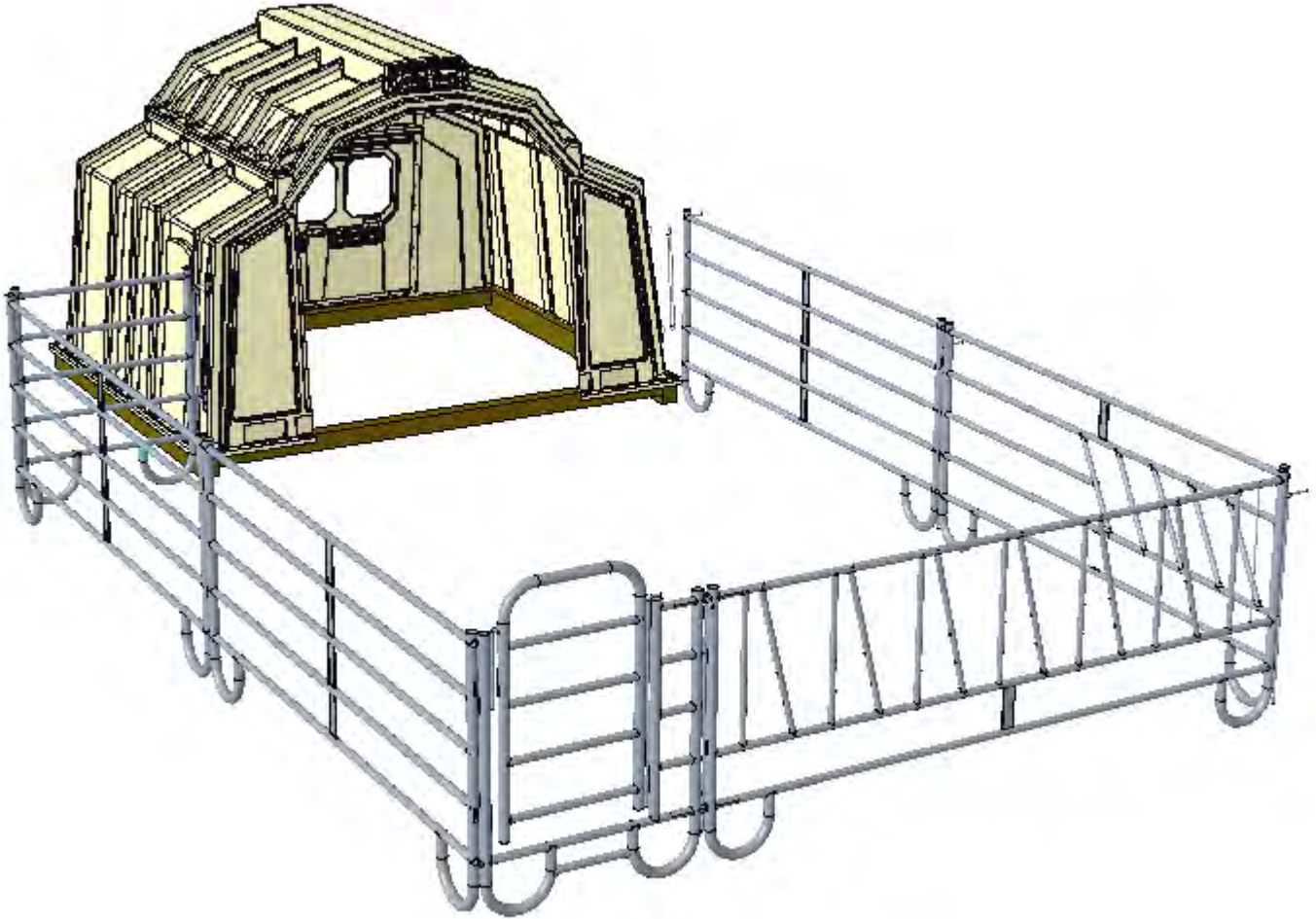
- Connect the V Front – facing the unit from the outside, openings should start on the left side.
 - Multi-Panel Connectors that were inserted into the Gate Frame will also be inserted into the V Front and then connected with a Rod





Step 8:

- Continue with connecting the Waterer Side Panel to the front, and then the final Side Panel to the unit.





Step 9:

- Hang the Plastic Troughs on the Front
 - o They hook to the 2 lower horizontal bars of the Front

